



**CERT. 015/5**  
**EWF Welders**  
**Cert. System**

1 WELDER APPROVAL TEST  
**CERTIFICATE**

Recognised third-party organisation (RTPO)

2 Designation acc.to EN ISO 9606-1 : **141 P FW FM5 S t2.5 PB sl**  
3  
4 Welding procedure specification : 31FW8.1-141-2,5-SSG  
5 Identification No. :  
6 Welder's name : **Aliaksandr KALENKOUSKI**  
7 Identification :  
8 Type of identification :  
9 Date and place of birth : 18.08.1990, Skarinichi  
10 Employer : Limited liability company «PrimInterPar»,  
11 Directive / Standard : S06-ANB, CS08-COP, EN ISO 9606-1:2017

Exam Location : WS 253-000 «SSG», Minsk, BY  
Exam No. : 27/20  
Certificate No. : SK 01 83783

2014/68/EU Directive PED, Annex I, Article 3.1.2<sup>1)</sup>

12 Job knowledge : accepted  
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14	Welding exam details	Range of approval
15 Welding process and Transfer mode	141	141,142,143,145
16 Plate or pipe	P	P,T(rot.D≥75:PA,PB;D≥500:PA,PB)
17 Joint type	FW	FW
18 Parent material group(s)/subgroups	8	
19 Filler material group(s)	FM5	FM5
20 Filler material (Designation)	S	S,nm
21 Shielding gas	I1	
22 Auxiliaries		
23 Type of current and polarity	DC/-	
24 Material thickness (mm)	2.5	2.5 ÷ 5
25 Deposited thickness (mm)		
26 Outside pipe diameter (mm)		
27 Welding position	PB	PA,PB
28 Joint design details	sl	sl

29 Additional information is available on attached sheet and/or WPS No.:

30	Type of test	Performed and acceptable	Not required
31	Visual testing	X	
32	Radiography/Ultrasonic testing		X
33	Fracture test		X
34	Bend test		X
35	Notch tensile test		X
36	Macroscopic test	X	
37	Additional tests *)		X

38 \*) append separate sheet if required

39 Prolongation for approval in accordance to EN ISO 9606-1, 9.3a

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PROLONGATION FOR APPROVAL BY CERTIFICATION BODY FOR THE FOLLOWING 2 YEARS	
Name:	
Position:	
Date:	
Validity until:	
Signature and stamp:	

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PROLONGATION FOR APPROVAL BY EMPLOYER/WELDING COORDINATOR FOR THE FOLLOWING 6 MONTHS, ACCORDING TO POINT 9.2			
Date:			
Signature:			
Position:			
Date:			
Signature:			
Position:			



Ing. Peter ĎURÍK, IWE  
on behalf of the RTPO

Date of issue : 27.04.2020  
Location : Bratislava  
Date of examination : 03.04.2020  
Validity until : 02.04.2023

